

HiChem Paint Technologies Pty.Ltd.

A.B.N. 95 064 139 563
 73 Hallam South Road, HALLAM, VICTORIA 3803.
 Telephone : {03} 9796 3400 Facsimile : {03} 9796 4500
 Email:markw@hichem.com.au www:hichem.com.au



IDENTIFICATION of the SUBSTANCE(S) and COMPOSITION

Product Name	2 PACK EXPRESS HARDENER – MULTIPANEL	Code	2PEHM
Product Use	The hardener component of sprayable 2 Pack Polyurethane Automotive Coating		
Ingredients	Name	CAS Number	Proportion w/w
	Monomeric Hexamethylene 1,6 Di Isocyanate	822 – 06 – 0	< 0.5%
	n Butyl Acetate	123 – 86 – 4	30 – 60 %
	Solvent Naphtha Petroleum – Heavy Aromatic	64742 – 94 – 5	10 – <30 %
	Xylene	1330 – 20 -7	10 – <30 %
	Polymeric Isocyanate Resin	28182 – 81 - 2	30 – 60 %

HAZARD IDENTIFICATION

The product is classified both as **Hazardous Substance** and **Dangerous Goods** in accordance to ASCC

Risk Phrases R

- 10 Flammable Liquid
- 21/22 Harmful by skin contact and if swallowed.
- 23 Toxic by inhalation
- 36/37/38 Irritating to eyes, the respiratory system and skin.
- 40 Limited evidence of a carcinogenic effect.
- 42/43 May cause sensitization by inhalation and skin contact.
- 48/23 Danger of serious damage to health by prolonged exposure through inhalation.
- 52/53 Harmful to aquatic systems and may cause long term adverse effects in the aquatic environment.
- 63 Possible risk of harm of unborn child.
- 65/66/67 Harmful. May cause lung damage if swallowed. Harmful. May cause lung damage if swallowed. Repeated or prolonged exposure may cause skin dryness and cracking. Vapours may cause headaches, drowsiness and dizziness.

Safety Phrases S

- 2 Keep out of reach of children.
- 7/9 Keep containers tightly closed when not in use and also in a well ventilated area.
- 15 Keep away from heat.
- 16/33 Keep away from sources of ignition. Take precautionary measures against static electricity.
- 20/21 When using, do not eat, drink or smoke.
- 23.5 Do not breathe the vapours and spray mists
- 24/25 Avoid skin contact and with the eyes.
- 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 27 Take off immediately all contaminated clothing.
- 28.1 In contact with the skin, wash immediately soap and plenty of water.
- 36/37/38/39 Wear protective clothing, including knee high boots, elbow length gloves, positive pressure air supplied full face respirator including eye and face protection. Wear hearing protection when applied by conventional spray
- 45 In case of accident, or if you feel unwell, seek medical advice immediately. Show the label where possible.
- 62 If swallowed, do not induce vomiting: seek medical advice immediately. Show the label where possible.

ADG Classification PAINT RELATED MATERIAL – immiscible in water, UN 1263, Class 3, Packing Group II,
 HAZCHEM 3[Y]E.

SUSDP Classified as a Schedule S 6 poison.

FIRST AID MEASURES

Inhalation If the applicator feels drowsy, dizzy, tired or experiencing headaches, remove the victim to the fresh air. Keep the victim warm and quiet until all symptoms subside.

Ingestion If swallowed and only if the person is conscious, give water to drink. **DO NOT** induce vomiting; seek **URGENT** medical attention if frothing from the mouth occurs.

Eyes If splashed into eyes, hold eyes open, irrigate copiously with clean water for at least 15 minutes. Seek immediate medical attention if any irritation occurs.

Skin If skin contact occurs, remove contaminated clothing, and wash thoroughly with soap and plenty of water. Seek medical attention if any irritation occurs.

First Aid Facilities Clean Water Supply, soap or skin cleaner, barrier cream, emergency showers and eye wash stations.

Advice to Doctor If poisoning occurs, consult with the Poisons Information Centre {Telephone **13 11 26**}. Have a copy of this material safety data sheet or label available. Treat symptomatically as symptoms may be delayed for several hours after exposure.



FIRE FIGHTING MEASURES

Extinguishing Media and Requirements Carbon Dioxide {CO₂}, alcohol resistant foam, dry chemical or water spray. **DO NOT** use water jets. Bund area with sand to prevent run – off entering waterways and drains.

Fire Fighting Procedures & Precautions Fire – fighters should wear Chemical Splash Suit with attached Self – Contained Breathing Apparatus and gloves. Evacuate all non fire–fighting personnel away from the area. Turn off all electricity and power supplies. Keep containers cool with water spray or water to prevent rupture or burning. Move away all containers and equipment from the direction of the fire, if safe to do so. Keep upwind.

Flammability Flammable Liquid. Flash Point = 22 °C

Hazardous Decomposition Products On heating, containers may rupture and explode: contents may burn rapidly forming toxic gases including carbon monoxide, cyanides and oxides of nitrogen.



ACCIDENTAL RELEASE MEASURES

Spills and Leaks Contain all spills and leaks. Avoid contamination with spilt material on surfaces. Remove all sources of ignition and **NO SMOKING**. Wear the recommended full body impervious clothing, gloves and breathing apparatus as per AS– NZ 1715/16. Keep upwind. Absorb all spilt contents onto sand or earth.

Disposal Collect all residues into labelled and sealed containers for disposal via special waste collection services as per local Statutory Authority requirements.

Other Precautions Avoid contaminating waterways, drains, water courses and sewage.



HANDLING and STORAGE

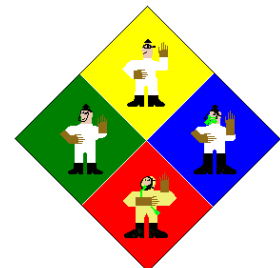
Handling	Keep out of reach of children. Avoid unnecessary contact with the material. After use before eating, drinking or smoking wash all exposed skin with soap and water.
Storage	Containers must be clearly labelled, rigid and strong. Store upright in a cool, dry, well ventilated area from heat, ignition sources and direct sunlight e.g. Flammable Goods Store as per AS 1940 requirements.

EXPOSURE CONTROLS

Exposure Standards TWA	All Isocyanates = 0.02 mg/m ³ . Xylene = 350 mg/m ³ .	Butyl Acetate = 713 mg/m ³ . Solvent Naphtha = 100 mg/m ³ .
Exposure Standards STEL	All Isocyanates = 0.07 mg/m ³ (Sensitiser) Xylene = 650 mg/m ³ .	Butyl Acetate = 950 mg/m ³ .
Engineering Controls	When mixing and spraying of both 2 Pack Finishes and this Isocyanate Hardener, all work must be performed out in approved spray booth in accordance with Australian Standards.	

PERSONAL PROTECTION

Inhalation AS –NZZ 1715/16	A Positive Pressure Air Supplied Full Face Respirator must be worn at all times during the mixing and spray application period; until all spray mists are efficiently dispersed from the spray booth atmosphere before exiting.
Eye AS –NZZ 1337	Safety glasses fitted with side shields must be worn at all times during the mixing and spray application period. Do not wear contact lenses.
Gloves AS –NZZ 2161	Viton or PVC gloves must be worn at all times during the mixing and spray application period.
Footwear AS –NZZ 2210	Enclosed footwear must be worn at all times during the mixing and spray application period
Clothing AS –NZZ 2919	Anti-static clothing made on natural or synthetic high temperature fibre must be worn at all times during the mixing and spray application period
Hearing AS –NZZ 1270	The wearing of hearing protection is recommended during the spraying application period
Other Requirements	Avoid contact with eyes and skin. Avoid inhaling spray mists and vapours.



PHYSICAL – CHEMICAL PROPERTIES

Appearance	A colourless liquid with a strong odour.	
pH	Not required.	
Vapour Pressure (Butyl Acetate = 1)	Equal to 1.	
Boiling Point °C	125 – 210 °C {literature value}	
Density	0.95 {calculated value}	
Solubility	Immiscible in water	
Flash Point °C	22 °C {literature value}	
Flammability	Lower Explosive Limit = 1.0 %	Upper Explosive Limit = 10.8 %
Limits		
Auto Ignition °C	315 °C {literature value}	
Volatile Components	Organic Solvents	

STABILITY and REACTIVITY

Chemical Stability	Stable under normal conditions of use.
Conditions to avoid	Avoid contact with heat and all ignition sources.
Hazardous decomposition products	On heating, containers may rupture and explode: contents may burn rapidly forming toxic gases including carbon monoxide, cyanides and oxides of nitrogen.
Incompatible materials	Incompatible with strong oxidizing agents
Hazardous Reactions	Will not polymerize.

TOXICOLOGICAL INFORMATION

Acute Toxicity Data

<i>Health Effects</i>	<i>Risk Phrase</i>	<i>Xylene</i>	<i>Butyl Acetate</i>	<i>Propylene Glycol Mono Methyl Ether Acetate</i>	<i>Hexamethylene Diisocyanate</i>
Inhalation LC ₅₀ rat 4 hours	20 23	>20mgm/L	Not Known	Not Known	Not Known
Dermal LD ₅₀ rabbit	21	>4300 mgm/kg	3200 mgm/kg	> 2000 mgm/kg	593mgm/kg
Oral LD ₅₀ rat	22	>4500 mgm/kg	>13100 mgm/kg	> 2000 mgm/kg	738mgm/kg

Note

Risk phrases R23, R20/21/22 has been assigned by the EEC Council Directive 67/548/EEC. .

Risk Phrase R23 – Toxic by inhalation.

Risk Phrases R20/21/22 – Harmful by inhalation, skin contact or if swallowed.

Acute Oral Toxicity (Xylene) rat Aspiration into lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

Acute Dermal Toxicity (Isocyanate) rabbit Moderately toxic

Acute Inhalation Toxicity (Xylene) rat High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea; continued inhalation may result in unconsciousness and/or death.

Health Effects

Inhalation	The inhalation of vapours and spray mist may cause acute irritation and sensitisation to the respiratory system leading to an asthmatic condition, wheeziness and tightness of the chest. When sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the Occupational Exposure Limit (OEL). Repeated or prolonged exposure may lead to permanent disability. Other symptoms may cause central nervous system depression resulting in headaches, dizziness, nausea, loss of co-ordination and impaired judgement. Delayed reactions possible (breathing difficulties, coughs, asthma) for Isocyanate.
Ingestion	Large quantities may cause nausea and vomiting for Isocyanate.
Eyes	Irritating to the eyes, including burning sensation, redness, swelling and/or blurred vision.
Skin	Will have degreasing effect on the skin may result in contact dermatitis.
Other Data	Mixed xylenes contain ethyl benzene, which has shown limited evidence of a carcinogenic effect. Not mutagenic in animal studies Causes foetotoxicity in animals at doses which are maternally toxic (Xylene). Does not impair fertility.

ECOLOGICAL INFORMATION

Environment Harmful to aquatic environment (R52).
 May cause long – term adverse effects in the aquatic environment (R53).

DISPOSAL CONSIDERATIONS

Collect all residues and placed into labelled and sealed containers. Do not incinerate empty containers after use. Dampen all unwanted cloths and rags in water prior to disposal. Do not recycle contents or spent containers. Crush all small empty containers. Larger containers and drums may be sent to an approved drum recycler. Ensure all contents do not pollute waterways, drains and other water courses.

TRANSPORT INFORMATION

UN number	1263		
Proper Shipping Name	PAINT RELATED MATERIAL – immiscible in water		
Class	3	Subsidiary Risk	Not Required
Packing Group	II		
Emergency Procedures	EP 3305	Initial Emergency Response Guide	14
HAZCHEM	3[Y]E		
IMDG			



REGULATORY INFORMATION

SUSDP Classification Classified as a Schedule S 6 Poison.

OTHER INFORMATION

Emergency Contact	Poisons Information Centre 13 11 26	HiChem Paint Technologies
Disclaimer		(03) 9796 3400

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