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PRODUCT INFORMATION SHEET

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SPIRIT STAIN

Description

A traditional dye type wood stain for interior use. Suitable for staining a wide variety of timber surfaces. Spirit Stain is a rapid drying, concentrated wood stain formulation with good penetrating properties, excellent clarity and strong resistance to grain raising and fading.

Uses

Ideal for staining, shading or toning operations and is available in a range of timber tones.

Surface preparation

Fill nail holes and minor imperfections with *HiChem Wood Stop Putty*, and sand to a smooth finish using 180-240 grit paper and remove all sanding dust.

Thinning

For strong colours *HiChem Spirit Stain* should generally be used in its' concentrated form. However, to achieve lighter tones, thin up to 50% with *HiChem Reducer 285*. If slower drying is required thin with *Thinner T306*.

Application

It is advisable to test the stain for colour and strength on a small area of timber before full application. By conventional spray apply lightly using low air pressure, building up the colour gradually. May also be used as a toner by adding up to 10% of the stain to the sealer or topcoat lacquer. Finish by topcoating with *HiChem HiSeal Sanding Sealer* and/or *Higard Clear Precatalysed Lacquer*.

Drying Times

At 25°C	Touch dry	-	5 minutes
	Recoat	-	5 minutes

Storage

Store in a cool dry place. Always replace the lid securely after use.

Shelf life

12 months in sealed full containers. Stored under normal conditions of temperature and humidity.

Safety

Highly flammable, provide adequate ventilation during use. Keep away from heat and naked flame. Spray only in approved spray booth. Flash point is below 23°C.

Standard Packages

1 litre
4 litre
20 litre

Standard Colours and Product Codes

Walnut	code	SSW
Antique Walnut	code	SSAW
Mahogany	code	SSM
Teak	code	SST
Baltic	code	SSB
Jarrah	code	SSJ
Black	code	SSBK
Red	code	SSR
Yellow	code	SSY

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.