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PRODUCT INFORMATION SHEET

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HISEAL CLEAR

Description

An economical, very fast drying, single pack, clear nitrocellulose sanding sealer, formulated for superior filling and excellent sanding properties.

Uses

To be used under conventional and precatalysed lacquer topcoats such as *HiChem HiGard Lacquer*. Suitable for most timbers, veneers, particleboards, craftwood, cane.

Surface preparation

Fill holes and other imperfections with *HiChem Builders Repair Filler* or *HiChem Wood Stop Putty* as required. Sand smooth with 180-240 grit freecut paper and remove all sanding dust. Apply *HiChem Spirit Stain* if required.

Application

Using conventional or airless spray, apply 1 to 2 coats. *HiSeal* is supplied ready for use. However, if thinning is required use 10-15% *Reducer 285*. For difficult to fill open grained timbers thin up to 50% and apply wet on wet. *HiSeal* is easily sanded when dry by using 320-400 grit freecut paper.

Drying Times

Dust Free	-	5 minutes at 20 ⁰ C.
Touch Dry	-	5 minutes at 30 ⁰ C depending on film thickness. 10 minutes at 15 ⁰ C depending on film thickness.
Sandable	-	30-60 minutes depending on film thickness and temperature.
Recoat	-	1 hour

Clean Up

Use *Reducer 285*.

Storage

Store in a cool dry place. Always replace the lid securely after use.

Shelf life

12 months in sealed full containers

Safety

Highly flammable, provide adequate ventilation during use.

Standard packages

20 litre	Product code	=	HS20
4 litre	Product code	=	HS4

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.