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PRODUCT INFORMATION SHEET

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2K ACCELERATOR

Description:

HiChem 2K Accelerator is an additive designed to speed up the cure of specific HiChem 2 Pack products. It will reduce both bake and air dry times. It is designed specifically for small repairs and single panel repairs when used in conjunction with *2 Pack Fast Hardener*.

Uses:

Used to speed baking, drying, curing of the following HiChem 2 Pack products-
2 Pack Colour
2 Pack Super Clearcoat
2 Pack Platinum MS Clear.
DO NOT USE with other products such as *2 Pack Express Clear* or *Iso-Free Finish*.

Application:

Mix the HiChem 2 Pack product according to the Product Information Sheet for that product. Substitute *HiChem 2K Accelerator* for the *2 Pack Thinner*.
Mix 2 parts by volume of *2 Pack Super Clearcoat*, *2 Pack Colour* or *2 Pack Platinum MS Clear* with 1 part by volume *2 Pack Hardener Fast*. Add 10 % by volume of *2K Accelerator*. Stir well. Use the yellow measuring stick to accurately measure the above 2:1 + 10%.
Apply by spray as per the Product Information Sheet.
For further information refer to the *HiChem Colour Systems Manual*.
Note: Product is not designed for full resprays when using *2 Pack Fast Hardener*. Use for spot and single panel repairs.

Drying Time:

Low Bake: A 10 minute flash-off time is required before force drying for 15-20 minutes at 60° C metal temperature. The surface will be dry to handle on cooling down.
Infra-red: Flash-off for 10 minutes then 10-20 minutes IR exposure.
Air Dry: 45-60 minutes at 22°C and above.

N.B. Choose *2 Pack Hardener* according to temperature and size of object to be painted. Drying time will vary accordingly.
Full cure takes approx. 7 days.

Clean Up: Use Superglow or Aclac 20 Thinners.

Standard Packaging and Product Codes

1 litre 2KACC1

Health & Safety:

Refer to the Safety Guidelines and warnings set out on the labels and in the Material Safety Data Sheets. The 2 Pack Hardener and mixed material contains free isocyanates.

The information contained in this bulletin is presented in good faith based on thorough laboratory and field-testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.