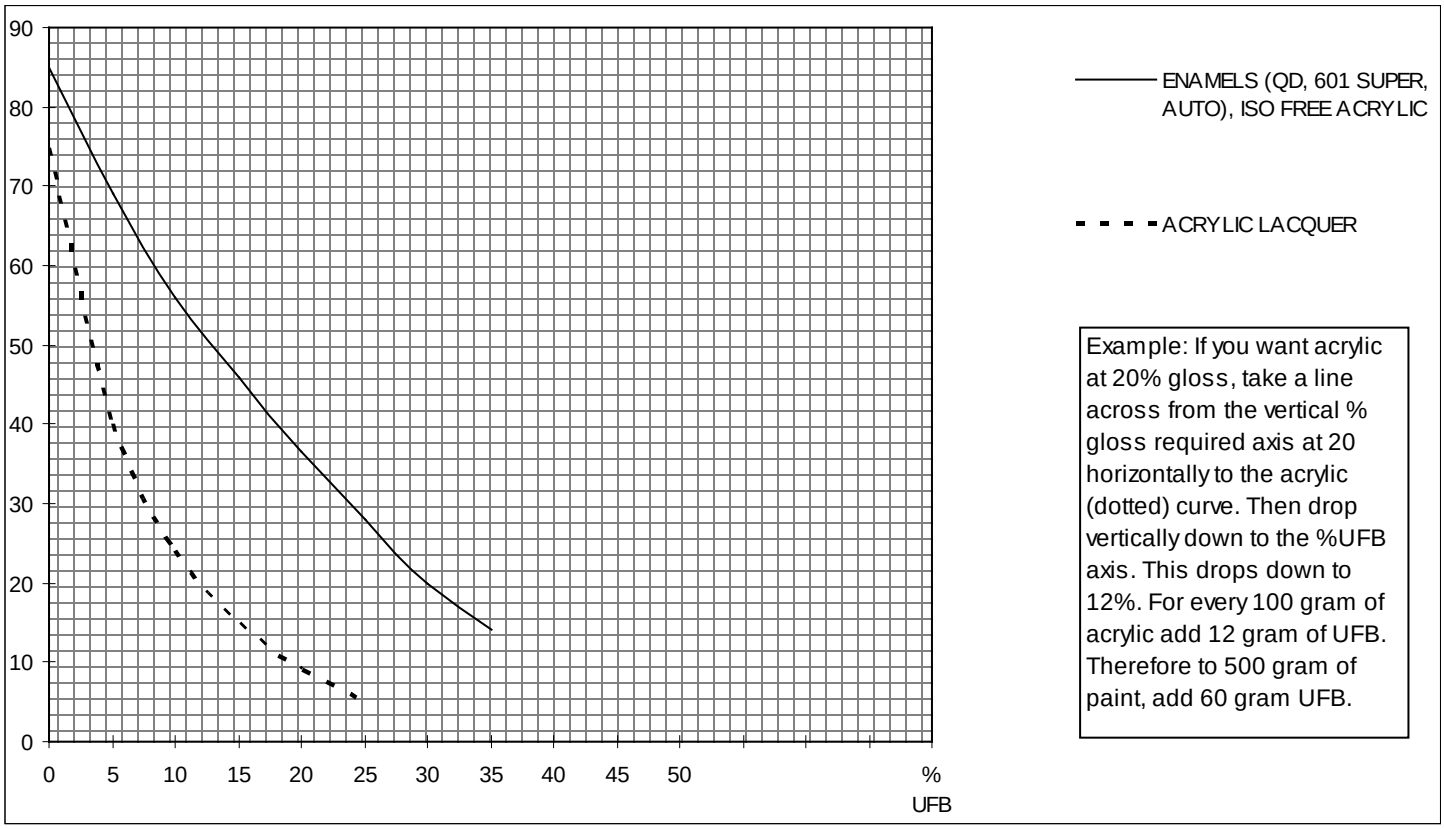
90
80
70
60
50
40
30
20
10
0
0
5
10
15
20
25
30
35
40
45
50
%
UFB
ENAMELS (QD, 601 SUPER, AUTO), ISO FREE ACRYLIC
ACRYLIC LACQUER
Example: If you want acrylic at 20% gloss, take a line across from the vertical % gloss required axis at 20 horizontally to the acrylic (dotted) curve. Then drop vertically down to the %UFB axis. This drops down to 12%. For every 100 gram of acrylic add 12 gram of UFB. Therefore to 500 gram of paint, add 60 gram UFB.