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PRODUCT INFORMATION SHEET

6-12-10

SUBFRAME BLACK

Description

Motospray Subframe Black is a quick drying spraying enamel based on alkyd resin and has a semi gloss finish.

Uses

Subframe Black is ideally suited for subframes, chassis, interior panels such as luggage areas and quarter panels and other components usually finished in semi gloss black.

Properties

Finish - semi gloss
Quick drying.

Thinning

Not required.

Surface Preparation

1. Remove loose or flaking paint and build up of dirt and grime with a wire brush or coarse paper.
2. Sand all surfaces with P400 paper.
3. Treat bare metal and any surface rust with *Deoxidiser & Rust Remover*. Heavier rust may be treated with *Rust Converter & Primer Sealer*.
4. Clean surface with *Prepwash*.
5. Bare steel surfaces should be primed with *Motospray Enamel Primer Surfacer* or sandable *Multi Surface Primer*.
6. Non ferrous surfaces such as galvanised steel and aluminium should be primed with *HiChem Super Etch Primer*.

Application

1. STIR PAINT THOROUGHLY.
2. Use conventional spray equipment with a 1.8 - 2.0 mm nozzle and 250 - 350 kPa pressure setting.
3. Apply 2-3 coats allowing 5 minutes flash off between coats.

Drying Time

Surface dry in approximately 15 minutes. Hard dry in approximately 24 hours.

Clean up

Use *Enamel Thinner E250* or *Mineral Turps*.

Storage

Store in a cool dry place. Always replace the lid securely after use.

Safety

See material safety data sheet.

Standard Packages and Product Codes

Aerosol	SF400
1 litre	SF1
4 litre	SF4
20 litre	SF20

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.