



HiChem Industries Pty Ltd.
73 Hallam South Road Hallam, Vic 3803
Phone (03) 9796 3400 Fax (03) 9796 4500
ACN 006-542-767



PRODUCT INFORMATION SHEET

z:\public\proinfo\misc\rad.doc 2-5-98

RADIATOR BLACK

Description

MOTOSPRAY RADIATOR BLACK is a quick drying enamel with a semi gloss finish.

Uses

RADIATOR BLACK is ideally suited for subframes, chassis, interior panels such as luggage areas and quarter panels and other components usually finished in semi gloss black.

Properties

Finish - semi gloss
Quick drying
Low viscosity
Ready for use

Thinning

Not usually required, however may be thinned with *MOTOSPRAY ENAMEL THINNER E250* if desired.

Surface Preparation

Previously painted surfaces

Remove loose or flaking paint and build up of dirt and grime with a wire brush or coarse paper.
Sand all surfaces with P400 paper.

Clean surface with *PREPWASH*.

Bare metal

Ensure surface is clean and free of corrosion..
Clean surface with *PREPWASH*

Application

1. STIR PAINT THOROUGHLY.
2. Use conventional spray equipment with a 1.8 - 2.0 mm nozzle and 250 - 350 kPa pressure setting.
3. Apply 1-2 coats allowing 5 minutes flash off between coats.

Drying Time

Dust Free in 10 mins, *Tack Free* in 20 mins and *Hard Dry* in 24 hours.

Clean up

Use *ENAMEL THINNER E250* or *MINERAL TURPS*.

Storage

Store in a cool dry place. Always replace the lid securely after use.

Safety

See material safety data sheet. Is a flammable liquid - ensure adequate ventilation during use.

Standard Packages and Product Codes

1 litre	SF1
4 litre	SF4
20 litre	SF20

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.