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## PRODUCT INFORMATION SHEET

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# PANEL FLECK

### Description:

*Motospray PANEL FLECK* is a tough durable multi-coloured textured coating suitable for use on a variety of surfaces. It is available in grey or beige.

### Uses:

The textured granite fleck effect hides minor imperfections, provides an ideal coating for cargo areas of utes, trucks, boats and a variety of decorative panels. May be used over a variety of correctly prepared surfaces such as ferrous metals, non-ferrous metals, plastics, fibreglass, wood, ceramic, and glass.

For improved chemical (eg petrol) resistance apply a suitable clearcoat.

### Properties:

- Excellent adhesion to correctly prepared surfaces
- Good filling qualities
- Tough, hard wearing surface, abrasion resistant.
- Quick drying

### Surface Preparation:

Remove rust, old and scaling paintwork and thoroughly clean with Motospray PREPWASH wax and grease remover.

Bare metal must be primed and top coated with suitable Motospray products before the application of Panel Fleck. Prepare surface by sanding with 320 grit abrasive.

### Thinning:

Panel Fleck is supplied ready for use. No thinning is required.

### Application:

1. **DO NOT STIR Panel Fleck.** To ensure uniform mixing turn the can upside down several times while shaking gently. Alternatively pour contents from one container to another three or four times.

2. Apply by gravity feed spray putty type gun with a spray aperture of 2.8-3.00mm.

(a) Adjust air regulator to 275-340kpa (40-50psi). Fully open the product supply passage and also the fan. Spray the initial base coat with little or no fleck.

(b) Now adjust the air regulator to between 70-140kpa (10-20psi) and recoat with a fleck pattern.

A spotted pattern is achieved by spraying perpendicular to the surface. For a more elongated and streaky pattern spray at an angle to the surface. The size of the pattern may be reduced by increasing the air pressure at the regulator. Spray a test panel, adjusting the spray gun until the desired pattern is achieved.

3. For a high gloss finish and added protection (eg for petrol resistance) you may apply Motospray 2 Pack Clear, Express Clear, Iso Free Acrylic Clear or Acrylic Top Coat Clear. Allow Panel Fleck to dry hard (7-10 days) before application of clear coat.

### Clean up:

Use Motospray Superglow Multipurpose Thinner.

### General data:

Coverage 3 square metres per litre (200micron)

Drying time @ 20 deg.C - Surface dry 20-30 minutes.

Hard dry 16 hours. Service use after 48 hours.

May be oven baked for 60 deg C for 45 minutes to accelerate drying times.

### Storage:

Store in a cool dry place. Always replace the lid securely after use.

### Standard Packages:

1 litre	PFG1 (Grey)	PFB1 (Beige)
4 litre	PFG4 (Grey)	PFB4 (Beige)

*The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.*