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PRODUCT INFORMATION SHEET

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2PACK ISO FREE MONO METALLIC

Description

HiChem 2 Pack Iso Free Mono Metallic is an Iso Free enamel which has been specifically formulated for low bake oven curing. It will also air-dry under normal conditions.

Uses

HiChem 2 Pack Iso Free Mono Metallic is suited for industrial and commercial finishing whenever a high quality, high gloss and high durability finish is required.

Typical uses are on bullbars, truck chassis, bumpers, engine bays, trailers and wheel rims.

If accurate colour rendition is required in full body respray, panel and spot repairs use

MOTOSPRAY BASECOAT COLOURS.

Properties

HiChem 2 Pack Iso Free Mono Metallic demonstrates the following outstanding characteristics:-

- High initial gloss & gloss retention
- Excellent colour retention
- Excellent hardness, abrasion resistance & chemical resistance
- Ease of application

Suitable Substrates

HiChem 2 Pack Iso Free Mono Metallic may be applied over the following substrates:-

- *2 pack Iso Free Primer Filler*
- *2 pack Iso Free Primer/Isolator*
- *Motospray 2 Pack High Build Primer/Filler*
- *2Pack Red Primer*
- *2Pack Primer Isolator*
- Degreased and sanded 2 Pack Enamel
- *Motospray Flexi Prime Plastic Primer*

Mixing Ratio

Mix the Iso Free colour formula as normal, then add a maximum 25% of *2 Pack Iso Free Mono Metallic* and stir thoroughly.

Add 3 parts by volume of this mixed colour, with 1 part by volume of *Iso Free Hardener(Normal or Slow)*

Thinning

Thin the mixed material with approximately 10-15% by volume of the appropriate Thinner 701 (Normal or Slow). For most applications use Thinner 701N. Application viscosity should be in the range 20-24 seconds Ford No 4 cup at 20°C.

Application

Apply two to three coats allowing 10 minutes flash-off time between coats according to thinning and temperature.

