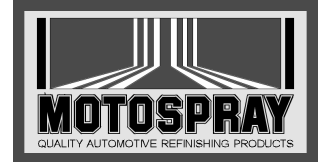




HiChem Industries Pty Ltd.
73 Hallam South Road Hallam, Vic 3803
Phone (03) 9796 3400 Fax (03) 9796 4500
ACN 006-542-767



PRODUCT INFORMATION SHEET

G:\secure\proinfo\hardware \ mp.doc 5-5-03

METAL PRIMER

Description

HICHEM METAL PRIMER is a high quality, rust inhibiting, general purpose, red oxide coloured zinc phosphate primer for use on ferrous metals.

Uses

METAL PRIMER is suitable for use on all interior and exterior steel surfaces including sheet metal, structural steel work, wrought iron, cast iron etc.
Typically used on steel framing, gates, fencing, machinery and trailers.
May be overcoated with most enamel topcoats including *HICHEM QUICKDRY ENAMEL* and *HICHEM HIGH GLOSS ENAMEL*

Surface Preparation

Remove old and scaling paintwork by wire brush and sandpaper. Ensure surface is free from rust. Grind or sand heavy rust. Remove any surface rust with *RUST REMOVER GEL*. All traces of grease and oil should be removed with *PREPWASH WAX AND GREASE REMOVER*..

Application

Stir and mix contents thoroughly before use.
Apply a full coat of *METAL PRIMER* from the can be brush, roller or spray.
Recommended dry film thickness 30 micron.

Thinning

If thinning is required use *MOTOSPRAY MINERAL TURPS*.

Drying time

Under normal drying conditions - touch dry in 2 hours. Can be re-coated after 16 hours.

Volume Solids

40% vol/vol

Coverage

13 square metres per litre at dry film thickness of 30 micron.

Clean up

Use *MOTOSPRAY MINERAL TURPS*.

Storage

Store in a cool dry place. Always replace the lid securely after use.

Safety

Flammable liquid. Provide adequate ventilation during application.
See material safety data sheet.

Standard Packages and Product Codes

500 ml	MP500
1 Litre	MP1
4 Litre	MP4

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.