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PRODUCT INFORMATION SHEET

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HIGH GLOSS ENAMEL

Description

HICHEM HIGH GLOSS ENAMEL is a premium quality oil based enamel with excellent gloss which is suitable for a range of both interior and exterior surfaces.

Uses

HIGH GLOSS ENAMEL can be used on Timber, Plaster, Paperfaced Wallboard, Hardboard, Brick, Masonry, Galvanised Iron, Wrought Iron and Steel.

Surface Preparation

- **Previously Painted Surfaces** - Scrape off loose and flaking paint and wash with sugar soap. Fill imperfections with a suitable filler, sand smooth and dust off. Spot prime base areas with appropriate primers. Always ensure gloss and semi-gloss surfaces are sanded.
- **New Interior Timber** - Fill imperfections with a suitable filler, sand smooth and dust down. Apply one coat of *HICHEM PINK PRIMER* or one coat of *HICHEM ACRYLIC SEALER UNDERCOAT*.
- **New Exterior Timber** - Fill imperfections with a suitable filler, sand smooth and dust down. Apply one coat of *HICHEM PINK PRIMER* then one coat of *HICHEM GENERAL PURPOSE UNDERCOAT*.
- **New Plaster, Paperfaced Wallboard, Hardboard, Brick And Masonry** - Fill imperfections with a suitable filler, sand smooth, dust down and apply one coat of *HICHEM ACRYLIC SEALER UNDERCOAT*.
- **Bare Galvanised Iron** - Ensure surface is free from oil and grease by washing with mineral turps. Apply one coat of *HICHEM METAL PRIMER*.
- **New Steel, Wrought Iron** - Remove rust and all traces of grease, oil and dirt. Apply one coat of *HICHEM METAL PRIMER*.

Application

- Stir thoroughly before use.
- Apply by brush two coats of *HIGH GLOSS ENAMEL*, sanding lightly between coats. Coverage is approximately 15-16 sq metres per litre.

Drying time

Under normal drying conditions, touch dry in 4-6 hours. Can be recoated in 16 hours.

Thinning

If thinning is required, use *MOTOSPRAY MINERAL TURPS*.

Clean up

Use *MINERAL TURPS*

Storage

Store in a cool dry place. Always replace the lid securely after use.

Safety

Flammable. See material safety data sheet.

Standard Packages and Product Codes

500ml	HGE500
1 litre	HGE1
4 litre	HGE4

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.