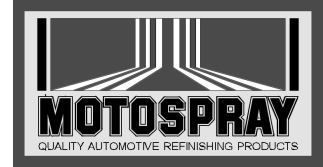




HiChem Industries Pty Ltd.
73 Hallam South Road Hallam, Vic 3803
Phone (03) 9796 3400 Fax (03) 9796 4500
ACN 006-542-767



PRODUCT INFORMATION SHEET

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BODYFILLER TROUBLE SHOOTING CHART

Body filler is important and necessary in every body shop. This chart is designed to help you get good results when using it.

BLEACHING OF PAINT WORK:	Too much hardener has been used. The peroxide in the hardener bleaches the topcoat. Traces of hardener not mixed into filler.
PIN HOLES:	Filler not applied firmly. Using stiff filler that has dried out in can. Hardener stirred and not trowled into filler. Note: To test filler for pin holes, wipe surface with thinners prior to using undercoat. If pin holes exist they will show.
POOR ADHESION:	Surface too smooth. Too much hardener has been used. Surface not free from grease, moisture or dust.
SOFT SPOTS:	Hardener has not been uniformly mixed into filler.
UNCURED FILLER:	Too much hardener has been used (causing reverse curing action). Filler filed before full cure.
FILLER TOO STIFF:	Lid left off can. Manufacturing fault.
POOR ADHESION OF FILLER ON FILLER:	Traces of filler dust over old surface after sanding. Note: Clean old surface with thinners before applying fresh filler.
SEPARATION OF HARDENER:	Very old hardener. If a clear liquid appears in hardener, discard it. Only use the paste.
FILLER WITH TACKY SURFACE:	Too much hardener used (causing reverse curing action). If liquid has separated on surface of filler in can, stir liquid in before use.
CRACKS:	Cracks in stop putty and paint over filler can be caused by use of insufficient hardener.

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.