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## PRODUCT INFORMATION SHEET

8-5-07

# BOND Touch-Up COLOURS

### Description

An exterior satin modified acrylic for the maintenance and repair of factory pre-painted metal surfaces including powder coating. Provides a highly durable corrosion and abrasion resistant finish. Suitable for collection of drinking water. Easily applied.

### Uses

Used for roller doors, water tank exteriors, window frames, railings, roofing, vents, fascia, gutters, downpipes, fences, gates, metal structures, sign writing. Use to colour co-ordinate garden ornaments, concrete and terracotta pots and statues, plastic pots, letter boxes, garden furniture, and accessories. Suitable on a variety of bare metal surfaces such as mild steel, galvanised and zinc coated steel, aluminium, after application of a suitable primer. Also used on plastic, concrete and timber surfaces after appropriate preparation.

### Surface Preparation

Metal Surfaces: Remove all mill scale, rust and old flaking paintwork by wire brush, grinding and/or sanding. It is desirable to sand the whole surface. Remove all the gloss from previously painted areas by sanding with 400-600 grit abrasive paper. Clean surface with *Enamel Thinner E250* or *Mineral Turps* to remove all traces of wax, grease, silicone, oil and dirt.

For larger bare metal areas, prime with *HiChem Super Etch Primer*. If rust cannot be removed treat with *Rust Converter & Primer Sealer*.

Plastic: All plastic should be cleaned and allowed to dry. May be applied direct (ie no primer) to PVC, acrylic sheet and polycarbonate.

For polypropylene, surface should be abraded with coarse abrasive pad, cleaned and primed with *Flexiprime* plastic primer.

Not suitable for Polyethylene.

Concrete, Terracotta : Thoroughly clean and allow to completely dry.

Timber: Sand and apply *All Surfaces Primer*, Sand with 400-600 grit W&D paper to remove imperfections. Clean sanding dust.

### Application

Mask off surrounding areas to avoid over spray.

Shake can vigorously for one minute after the sound of the agitator is heard.

Spray in even overlapping pattern from a distance of approximately 25 cm. Apply several light coats leaving 5 minutes drying time between coats.

Turn can upside down and spray briefly to clear nozzle after use.

### Drying time

-45 minutes to touch dry and 24 hours to hard dry. If recoating is required, allow to dry for 24 hours, sand lightly, then repeat application.

**Coverage** Up to 3 square metres per litre.

**Clean up** Use *Enamel Thinner E250* or *Mineral Turps*.

**Storage** Store in a cool dry place.

**Safety** Flammable. See material safety data sheet.

## Standard Packages and Product Codes

### Stock Colours

<u>New Colour</u>	<u>Old Colour</u>	<u>Fencing</u>	<u>Press. Pack</u>
Blue Ridge™	-	-	BTC0001
Bushland™	-	Teatree®	BTC0002
Classic Cream™	Smooth Cream	-	BTC0003
Cottage Green™	Caufield Green	Evergreen®	BTC0004
Deep Ocean®	Mountain Blue	Bluestone®	BTC0005
Dune®	Birch	-	BTC0006
Headland®	Tuscan Red	-	BTC0007
Ironstone™	-	-	BTC0008
Jasper™	-	-	BTC0009
Manor Red™	Heritage Red	Red Oak®	BTC0010
Night Sky™	Ebony	-	BTC0011
Pale Eucalypt™	Mist Green	Meadow®	BTC0012
Paperbark™	Merino	Terrace®	BTC0013
Plantation™	-	Hedge®	BTC0014
Sandbank™	-	-	BTC0015
Shale Grey™	Gull Grey	-	BTC0016
Surfmist®	Off White	-	BTC0017
Wilderness®	Rivergum	Willow®	BTC0018
Windspray®	Armour Grey	-	BTC0019
Woodland Grey™	Slate Grey	Grey Ridge®	BTC0020
-	Primrose	Domain®	BTC0021

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*The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.*