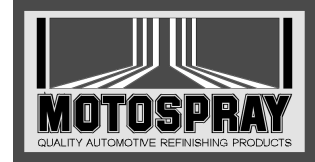




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PRODUCT INFORMATION SHEET

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BUMPER PRIME

Description

Motospray Bumper Prime is a semi flexible primer/filler suitable for use in the repair of most bumpers and plastic parts.

Suitable under Acrylic, 2 Pack Colour, Basecoat, and Iso-Free 2 Pack.

Uses

Suitable for application to plastic bumper bars, louvres, grilles and trim components.

For new plastic parts use *Motospray Flexiprime*.

Properties

Colour - Black

Provides a high build, sandable primer with excellent adhesion.

Soft settling - thinned *Bumper Prime* is easily restirred, even if it is left in the spray pot overnight.

Suitable topcoats-Bumper Black, Acrylic Lacquer, Basecoat/Clearcoat systems, 2 Pack Colours, Iso Free Acrylic Colours.

Thinning

As a Primer Surfacer thin between 50-75% with *Superglow Multipurpose Thinner*.

As a High Build Filler thin up to 25% with *Superglow Multipurpose Thinner*.

Surface Preparation

New Parts

Scuff with Maroon (coarse) Abrasive pad only. Clean thoroughly with *Motospray Prepwash* wax and grease remover. Apply *Motospray Flexiprime*. Apply *Bumper Prime* to fill imperfections and scratches.

Old Parts

Complete repairs as required. All surfaces to be primed should be thoroughly cleaned to remove grease, wax, dirt, oil and silicon. Use *Motospray Prepwash* wax and grease remover. Dry sand all areas to be primed with P400 grit paper. Clean with *Prepwash*. Apply *Bumper Prime*.

Application

1. By Gravity or Suction feed primer gun with 2 mm fluid nozzle.

Spot prime repaired areas with 2-3 medium to heavy coats of *Bumper Prime* applied as a High Build Primer.

Allow 10 minute flash off between coats.

Allow to dry for 15 minutes at 20°C. Allow longer at lower temperature.

Apply a full wet coat to all surfaces requiring a top coat. Apply as a Primer Surfacer 1-2 light coats allowing a 10 minute flash off. Extra thinning is required for this coat.

2. Alternatively use the 400 gram Aerosol following the instructions on the label.

Shake can vigorously for one minute after the sound of agitator is heard.

Spray in even overlapping pattern from a distance of approximately 25 cm. Spot prime repaired areas with 2-3 coats of *Bumper Prime*. Allow 10 minute flash off between coats. Allow to dry for 15 minutes at 20°C. Allow longer at lower temperature. Finally apply 2-3 light coats to all surfaces requiring a top coat. Allow a 10 minute flash off between coats.

Turn can upside down and spray briefly to clear nozzle after use.

Drying Time

To sand

Allow 30 minutes drying time at 20°C.

Bumper Prime should be dry sanded lightly with P600-800 grit paper.

Clean with *Prepwash* before application of top coat.

Clean up

Use Motospray *SUPERGLOW* Multipurpose Thinner.

Storage

Store in a cool dry place. Always replace the lid securely after use.

Safety

See material safety data sheet. The Aerosol version has a separate material safety data sheet.

Standard Packages and Product Codes

Aersol 400 gram	BPB400
1 litre	BPB1
4 litre	BPB4
20 litre	BPB20

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.